

# <u>De</u>velopment of an innovative insulation <u>fire</u> resistant façade from the Construction and <u>De</u>molition <u>Wa</u>ste

### **Production & Challenges of the Composite Material**

#### **Upscaling Process Steps:**

- (1) Seperation of Ceramic and Brick from demolision waste, using conventional method.
- (2) Grinding tiles and bricks seperatly through a Ball Mill or Los Angeles Abrassion.
- (3) Storing the grinded waste material into air tight bags.
- (4) Preparation & Casting of:
- Compact geopolymer which can either be brick or tile based.
- Foam Geopolymer which is tile based.
- (6) Curing for 24 Hours at 70 Degrees Celsius.
- (7) **Demolding** of the composite.

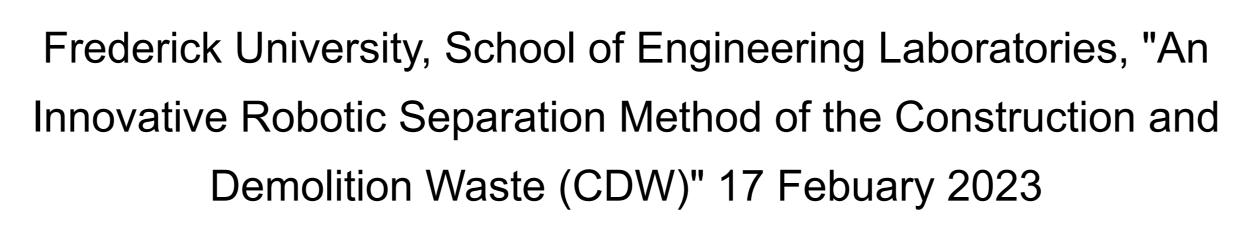




For the purpose of WP7 -**D7.6 Demonstration date:** 29/03/2023

### Ceramic / Brick **Waste Separation**





## Storing

Crashing / Milling



#### Challenges:

- Optimizing the grinding process and compisite design to lower energy costs to achieve similar mechanical characteristics and properties.
- Preventing the cracking of the foamed geopolymer and compact geopolymer.
- Preventing bending of the composite material.



Density of Composite Material ≈ 1100 Kg/m<sup>3</sup>

Density of Foamed Geopolymer ≈ 500 Kg/m<sup>3</sup>

#### **Host Organization**





**Partners** 



















The Project DEFEAT (INTEGRATED/0918/0052) has been cofunded by the European Regional Development Fund (ERDF) and the Cyprus Government, through the RESTART 2016-20 framework program of the Cyprus Research & Innovation Foundation